



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2582

Job Sheet 172339



Part No: D2582

Job Qty: 1 ea

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/15/18

Job Tracking No: ra112

Due Date: 2/22/18

Created By: Linda Lacelle

Type: Return

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/22/18	0.00	0.00	Start Up Small Fab		
110	QC	1 pcs		2/22/18	0.00	0.00	QC5		1805-n
120	Packaging	1 pcs		2/22/18	0.00	0.00	Packaging3	5/200	DAS 9-89
130	QC21-SA	1 Ea		2/22/18	0.00	0.00	QC21		6 MAY 22 2018
Part Op Descriptions: 120 - LOCATION WA003									DAS 21 MAY 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2582	Hi-Skid Step Leg Assembly	1 Ea (1 ea)	90-Start up Operation	B156541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2582	1	1	0

Part Specifications

Specifications could not be found.

P.T.O.

Plex 2/15/18 1:11 PM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☒

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation from RA112 (RA1124156) was prime by customer but not install. Stock as is. PD		Completed By Lead hand / Supervisor Approval Verification		QC / QA Coordinator Approval	

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CANADA
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Container No: S042659
Part: D2582
Serial No/Batch: S042659
Revision: D2582
Inspector: _____
Date: 02/15/18 13:13 PM

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		OTHER : _____	

Inspection Sheet Complete RA112496

Customer QA Ref # SO129833

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
D2582	B156541	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	STOCK	159641	D2582 was primed by customer. Stock as is with new batch at Rev B. Make sure note is mention in system that part is primed (not powder coat).
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

SO17070

QC Approval: P.D.

Date: 15-Apr-17

RA112

139707

Jan ?

RA112 ?

Credit already given

CNINV133365

Location/Lot Activity

Monday, February 12, 2018 11:27:56 AM

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Criteria : All Items All Locations Lot: 156541 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
Issue	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse Return2017	159641	LACE01		0.0000		0.0000		
					4/19/2017	1.0000	156541	1.0000		\$110.91
								1.0000		\$110.91
Rework	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse RMAInspect	RMA-Rework	renw01		1.0000		1.0000		
		Main Warehouse Return2017	159641	renw01	4/18/2017	-1.0000	156541	-1.0000 QC21		(\$110.91)
		Main Warehouse Return2017		renw01	4/18/2017	0.0000		0.0000		
		Main Warehouse Return2017	159641	renw01	4/18/2017	-1.0000	156541	-1.0000		(\$110.91)
		Main Warehouse Return2017	RMA-Rework	renw01		-1.0000		-1.0000		
		Main Warehouse Return2017		renw01	4/18/2017	1.0000	156541	1.0000		\$110.91
		Main Warehouse RMAInspect	RMA-Rework	renw01		1.0000		1.0000		
		Main Warehouse Return2017		renw01	4/18/2017	-1.0000	156541	-1.0000 QC21		(\$110.91)
		Main Warehouse Return2017	159707	renw01		0.0000		0.0000		
		Main Warehouse Return2017		renw01	4/18/2017	-1.0000	156541	-1.0000		(\$110.91)
		Main Warehouse Return2017	RMA-Rework	renw01		-1.0000		-1.0000		
		Main Warehouse Return2017		renw01	4/18/2017	1.0000	156541	1.0000		\$110.91
		Main Warehouse RMAInspect	RMA-Rework	LACE01		0.0000		0.0000		
		Main Warehouse Return2017		LACE01	4/19/2017	1.0000	156541	1.0000 QC21		\$110.91
		Main Warehouse Return2017	RMA-Rework	LACE01		1.0000		1.0000		
		Main Warehouse Return2017		LACE01	4/19/2017	-1.0000	156541	-1.0000		(\$110.91)
								-2.0000		(\$221.82)
RMA Receipt	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse RMAInspect	RA112496	renw01		0.0000		0.0000		
		Main Warehouse RMAInspect		renw01	4/18/2017	1.0000	156541	1.0000		\$110.91
		Main Warehouse RMAInspect	RA112496	renw01		0.0000		0.0000		
		Main Warehouse RMAInspect		renw01	4/18/2017	1.0000	156541	1.0000		\$110.91

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date Lot Code	Extended Cost
RMA Receipt	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse RMAInspect	RA112496	LACE01		1.0000		1.0000		
					4/19/2017	-1.0000	156541	-1.0000		(\$110.91)
								1.0000		\$110.91
Shipment	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse WA003	SO129833	LARO03		5.0000		2.0000		
					3/3/2017	-2.0000	156541	-2.0000		(\$221.82)
								-2.0000		(\$221.82)
WIP Receipt	D2582 / Hi-Skid Step Leg Assembly	Main Warehouse WA003	156541	poul01		9.0000		0.0000		
					2/3/2017	2.0000	156541	2.0000		\$221.82
								2.0000		\$221.82